VASTAS
VALVES & ACTUATORS

GLOBE VALVE

E300 Bolted Bonnet, Rising Stem and Disc, Outside Screwed & Yoke

For...

- Natural Gas
- Oil & Steam
- Potable & Drinking Water



DN	NPS
50 600	2-24 inch

CAT-E300 -7R1

E300.11

Globe Valves

- API 623 & BS 1873
- Casting Steel
- Bolted Bonnet
- Outside Screwed & Yoke
- Rising Stem and Disc
- Disc for Throttling or Open/Close
- Soft or Metal to Metal Seating
- SWG or RTJ Gasket Between Body and Bonnet
- Different Types of Stem Packing



8 inch 600# Globe Valve

Applications

Globe valves are used widely especially for service purposes at all industrial plants,water,steam and oil lines. Not recommended for fluids carrying mud,solid particles and grains.Glove valve's application field is not limited, provided that the pressure/temperature ratings, shocks/vibrations and corrosion of the flowing fluid are to be considered during selection.

Pressure Rating

Figure marks are indicated below for Vastas Globe Valves, according to pressure classes.

			Pressure		
Figure	Size	Class	MPa	Barg	Psig
E310.11	2" - 24"	150	1,96	19,6	285
E320.11	2" - 24"	300	5,11	51,1	740
E330.11	2" - 24"	600	10,21	102,1	1480
E340.11	2" - 12"	900	15,32	153,2	2220
E350J.11	2" - 12"	1500	25,53	255,3	3705
E360J.11	2" - 6"	2500	42,55	425,5	6170

Features

Globe valves are designed for perfect fitness in throttling and regulating services. These valves perform a positive closure by means of the spherical-plug type disc and any erosion don't occur on the seat faces caused by flowing fluid during throttling and closing. There is also no need excessive thrust force for full closure. The valve stem is hardened and ground precisely, hence the service life of packing rings is highly increased. Packing rings can easily be renewed through the back sealing feature when the valve is fully open. The valves resist well to shocks and vibrations too.

Globe Valves are produced with steel body and stainless steel trim, ends being flanged to ASME B16.5 & B16.47 and Face to Face Dimensions complying with ASME B16.10 standard. Mating Flanges (WN), Fasteners (2H&B7) and Gaskets (SWG) replicable when required. Vastas gaskets for sealing of flanged connections are made of non-asbestos materials and are fireproof even for 150 class, spiral wounded 316ss & Graphite or RJ type are used for higher classes.

Coating

- Vastas Globe valves are painted with Carboguard 890 Grey paint as standard.This paint is a mastic based paint and thickness of paint varies between 150-300 mic. The paint can resist up to 120 °C.

Please see different applications below, that are optional:

- Carbozinc11, thickness varies 50-120 micron, heat resistance up to 400°C.
- Polyclad777, for underground valve,thickness is 2000 mic., heat resistance up to 90°C.

Note that all options given are not standard & applied upon request.



10 inch 150# Globe Valve's Parts



4 inch Butt Welded Globe

Optional Requirements

G	Gear box should be preferred when torque valves are above 180 Nm indicated on tables.
GR	Reduction devices are added when available gear box is not sufficent.
GE/E	Electric actuators are recommended for quick & easy operation of valves, together with remote control circuits when required.
P/H	Pneumatic or hydraulic actuators are equipped if pressured air or hydraulic power is available.
BW	Valves could be supplied with BW ends upon request.
RTJ	Recommended for flange connections in high pressure lines.

High Temperature

Valves made of special allowed steel are offered for high temperatures between 425°C and 593°C degrees.

Stellited

CoCr-A faced sealing faces are offered for high temperature valves of for special requirements.

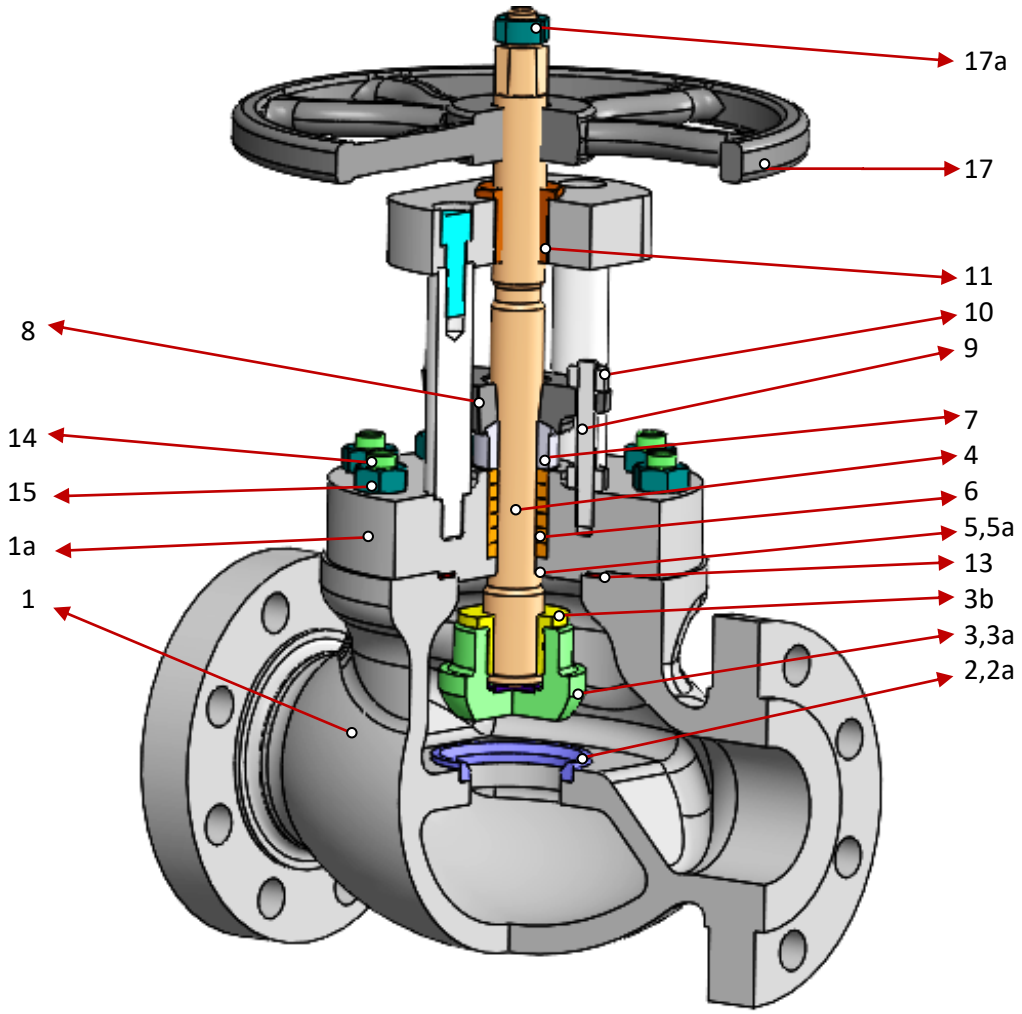
Licence & Approvals

- Vastas Globe valves are designed according to API 623, BS 1873 and ASME B16.34 standards.
- Fire Safe Design as per API 598, ISO 10497, BS6755
- American Petroleum Institute 6A Licence (API 6A-1301)
- Corrosion Resistance Test Cert. as per NACE 0175 & 0103
- Commitee Europe 97/23-CE 0036
- Gost No: C-TR.AB28.B.00292 TP 0J2 8087
- And 'CE' certification are some of approvals gained for Vastas Valves.

Supplementary Documents

- This catalog is attached to the offer. Special requirements are indicated of proforma invoice together with supporting documents.
- Material & Test certificate, instruction manual and guarantee certificate shall be supplied at delivery.
- Offered optionals are supported with technical documents.

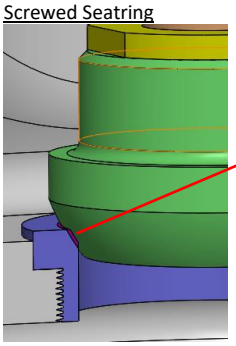
Features



Item No	Part Name	Symbol	Material
1	Body	WCB	ASTM A216 Gr.WCB
1a	Bonnet	WCB	ASTM A216 Gr.WCB
2	Body Seat Ring	INT.	INTEGRAL
2a	Body Seat Face	Cr13	AWS ER430
3	Disc	ST	ASTM A515
3a	Disc Seat Face	Cr13	AWS ER430
3b	Disc Nut	Cr13	ASTM A276 Gr. T410
4	Stem	Cr13	ASTM A276 Gr. T410
5	Back Ring	INT.	INTEGRAL
5a	Back Ring Face	Cr13	AWS ER430
6	Packing	GRF	GRAPHITE
7	Gland	Cr13	ASTM A276 Gr. T410
7e	Washer	ST	STEEL
8	Gland Flange	ST	ASTM A515
9	Gland Bolt	B	ASTM A307 Gr.B
10	Gland Nut	B	ASTM A307 Gr.B
11	Stem Bushing	BZ	ASTM B148
12c	Set Screw	B	ASTM A307 Gr.B
13	Gasket	SWG	GRAPHITE + 304/316
14	Stud Bolt	B7	ASTM A193 Gr.B7
15	Nut	2H	ASTM A194 Gr.2H
17	Handwheel	DI	ASTM A536
17a	Wheel Nut	B	ASTM A307 Gr.B
18	Name Plate	SP	STAINLESS PLATE
19	Paint	EP	EPOXY
19a	End Cover	PVC	PLASTIC

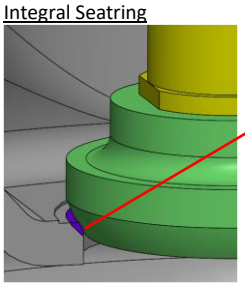
Seat Design Details

Screwed Seatring



Seatring is screwed into the body and seatring face is coated with stellite.

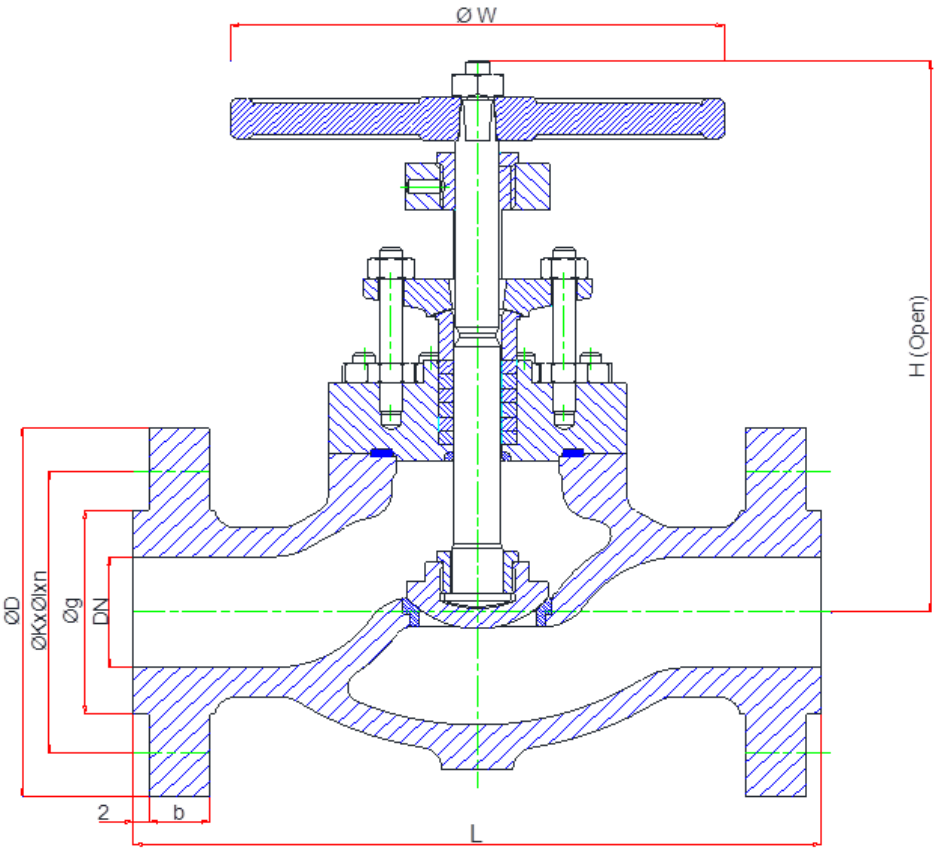
Integral Seatring



Seatring is integral to the valve body.

Figure : E310.11

Class : 150



Test Pressure				
PN	Class	Shell	Closure	Air
20	150	30	22	6

Working Pressure	
-29 °C to 38°C	425 °C Max
19,6 Bar	5,5 Bar

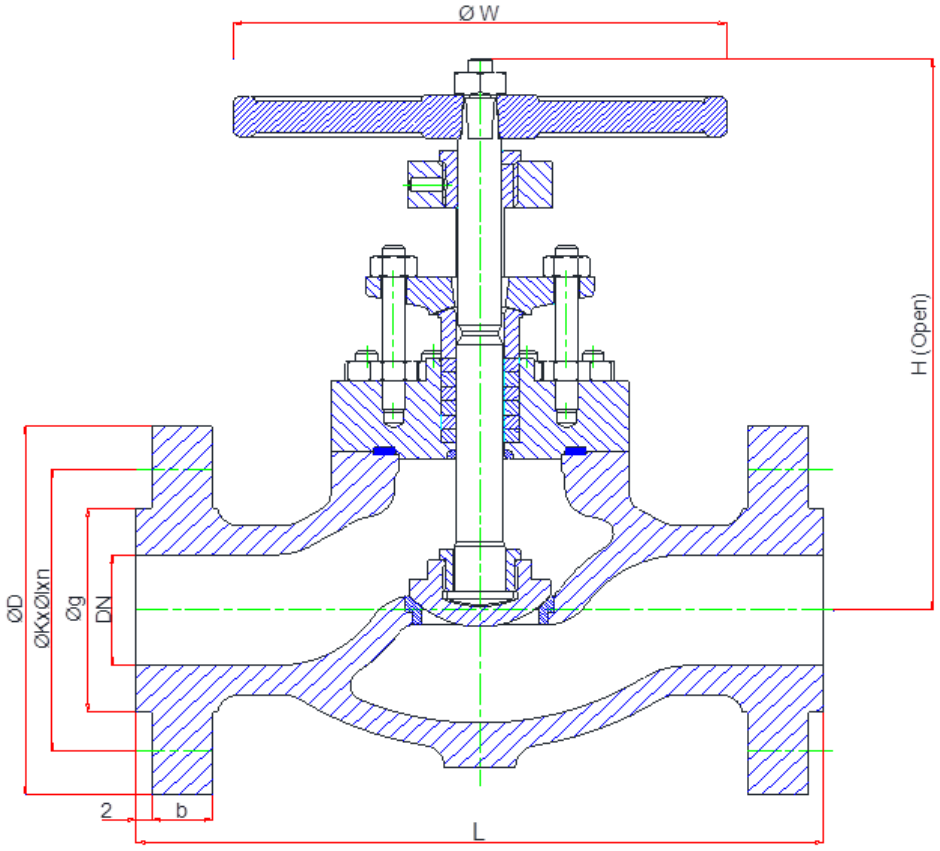
Dimensions & Weight

NPS inc.	Ø ID mm	KV m3/h	Torque Nm	Thrust kN	Ø D mm	b mm	Ø g mm	Ø K mm	n no	Ø l mm	L mm	H mm	ØW mm	Wt ~kg
2"	42	30	24	11	150	14,3	92	121	4	19	203	350	210	20
3"	69	75	47	19	190	17,5	127	152	4	19	241	425	265	38
4"	90	150	70	29	230	22,3	157	190	8	19	292	435	310	50
6"	135	360	162	53	280	23,9	216	241	8	22	406	530	360	100
8"	182	680	265	87	345	27,0	270	299	8	22	495	640	410	170
10"	224	1100	475	130	405	28,6	324	362	12	26	622	897	455	250
12"	275	1650	670	183	485	30,2	381	432	12	26	698	930	605	380
14"	303	2100	1121	245	535	33,4	413	476	12	29	787	1250	605	510
16"	349	2800	1649	318	595	35,0	470	540	16	29	914	1480	700*	740
18"	396	3800	2316	400	635	38,1	534	578	16	32	978	1120	900*	1150
20"	444	4500	3289	490	700	41,3	584	635	20	32	978	1288	900*	1680
24"	539	5500	4708	702	815	46,1	692	749	20	35	1295	1330	1000*	2240

*With Gearbox

Figure : E320.11

Class : 300



Test Pressure				
PN	Class	Shell	Closure	Air
50	300	77	56	6

Working Pressure	
-29 °C to 38°C	425 °C Max
51,1 Bar	28,8 Bar

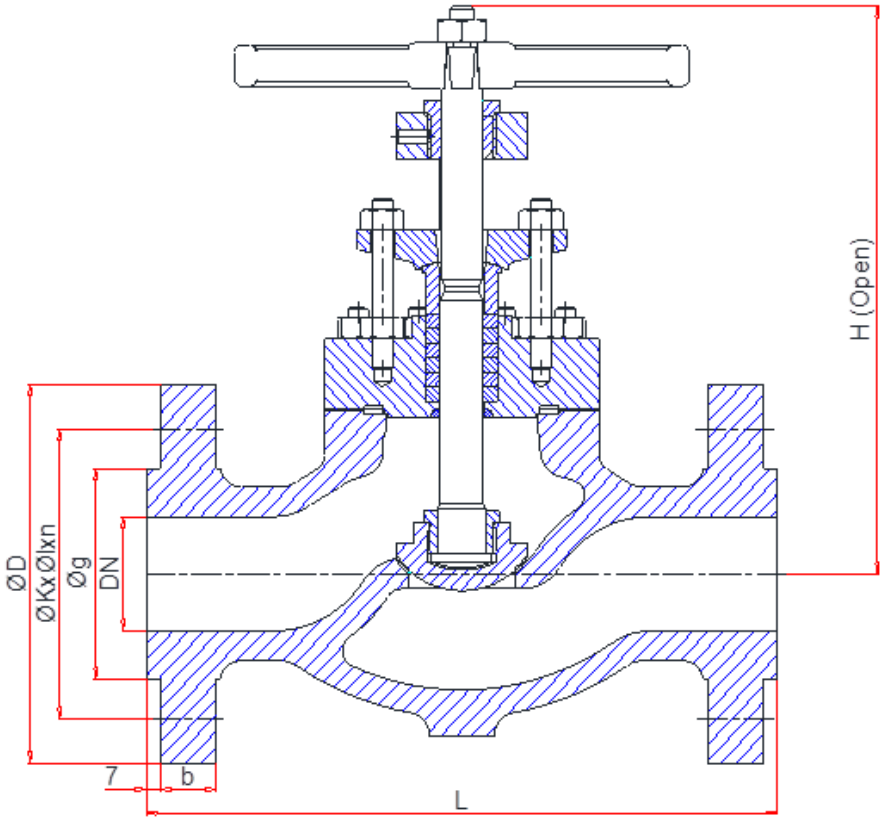
Dimensions & Weight

NPS inc.	Ø ID mm	KV m3/h	Torque Nm	Thrust kN	Ø D mm	b mm	Ø g mm	Ø K mm	n no	Ø I mm	L mm	H mm	Ø W mm	Wt ~kg
2"	42	30	39	18	165	20,7	92	127	8	19	267	358	210	22
3"	69	75	85	35	210	27	127	168	8	22	318	418	265	50
4"	90	150	138	57	255	30,2	157	200	8	22	356	476	310	72
6"	135	360	357	117	320	35	216	270	12	22	444	630	410	130
8"	182	680	800	202	380	39,7	270	330	12	25,5	559	900	605	240
10"	224	1100	1613	311	445	46,1	324	387	16	29	622	982	700*	360
12"	275	1650	2565	443	520	49,3	381	451	16	32	711	1070	900*	800
14"	303	2100	3999	596	585	52	413	514	20	32	838	1130	1000*	1100
16"	349	2800	5201	776	650	56	470	572	20	35	864	1310	1000*	1400
18"	396	3800	5594	966	710	59	533	629	24	35	978	1460	1000*	1880
20"	444	4500	7976	1189	775	62	584	686	24	35	1016	1632	1000*	2350
24"	539	5500	11457	1709	915	68	692	813	24	41	1346	1820	1000*	3800

* With Gearbox

Figure : E330.11

Class : 600



Test Pressure				
PN	Class	Shell	Closure	Air
100	600	153	112	6

Working Pressure	
-29 °C to 38°C	425 °C Max
102,1 Bar	57,5 Bar

Dimensions & Weight

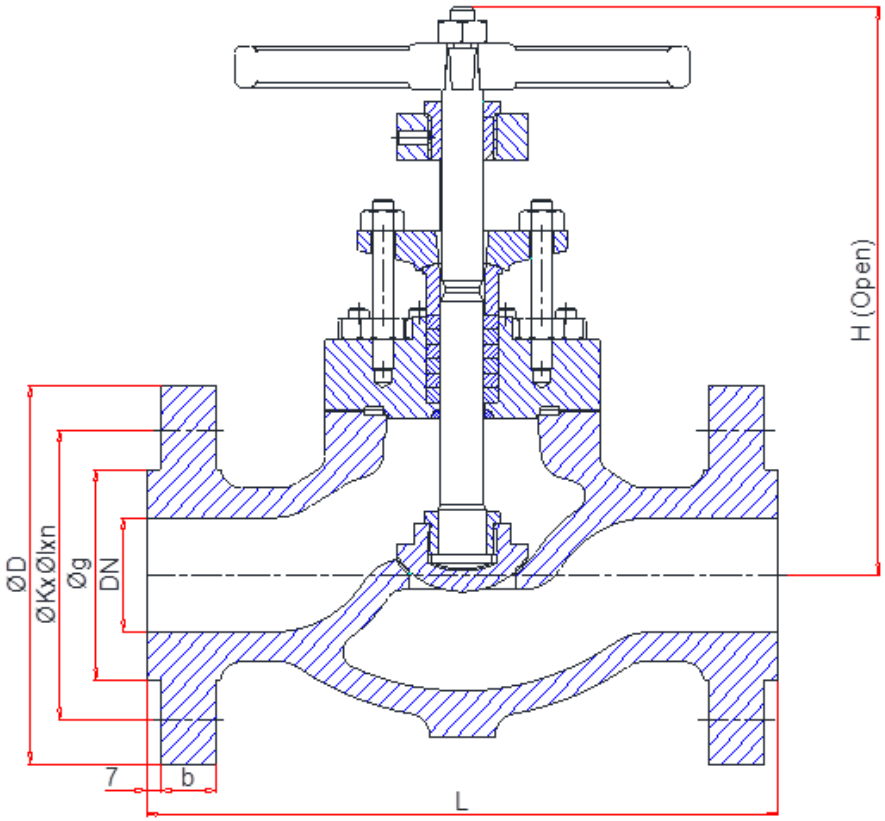
NPS inc.	Ø ID mm	KV m3/h	Torque Nm	Thrust kN	Ø D mm	b mm	Ø g mm	Ø K mm	n no	Ø l mm	L mm	H mm	Ø W mm	Wt ~kg
2"	42	30	66	31	165	26	92	127	8	19	292	490	230	24
3"	69	75	153	63	210	32	127	168	8	22	356	585	310	65
4"	90	150	318	104	275	38	157	216	8	26	432	650	360	110
6"	135	360	1036	227	355	48	216	292	12	29	559	820	730	280
8"	172	680	2289	395	420	56	270	349	12	32	660	990	900*	420
10"	215	1100	4101	612	510	64	324	432	16	35	787	1295	900*	720
12"	250	1650	5826	869	560	67	381	489	20	35	838	1370	1000*	1280
14"	**	2100	7885	1176	605	70	413	527	20	38	889	1453	1000*	1900
16"	**	2800	10200	1520	685	76	470	603	20	41	991	1619	1000*	2350
18"	**	3800	11058	1910	745	83	533	654	20	45	1092	1784	1000*	3000
20"	**	4500	15786	2354	815	89	584	724	24	45	1194	1950	1000*	3600
24"	**	5500	22705	3386	940	10	692	838	24	51	1397	2280	1000*	5600

**Unlisted seat diameter shall be in agreement between the manufacturer and the purchaser

* With Gearbox

Figure : E340.11

Class : 900



Test Pressure				
PN	Class	Shell	Closure	Air
150	900	230	168	6

Working Pressure	
-29 °C to 38°C	425 °C Max
153,2 Bar	86,3Bar

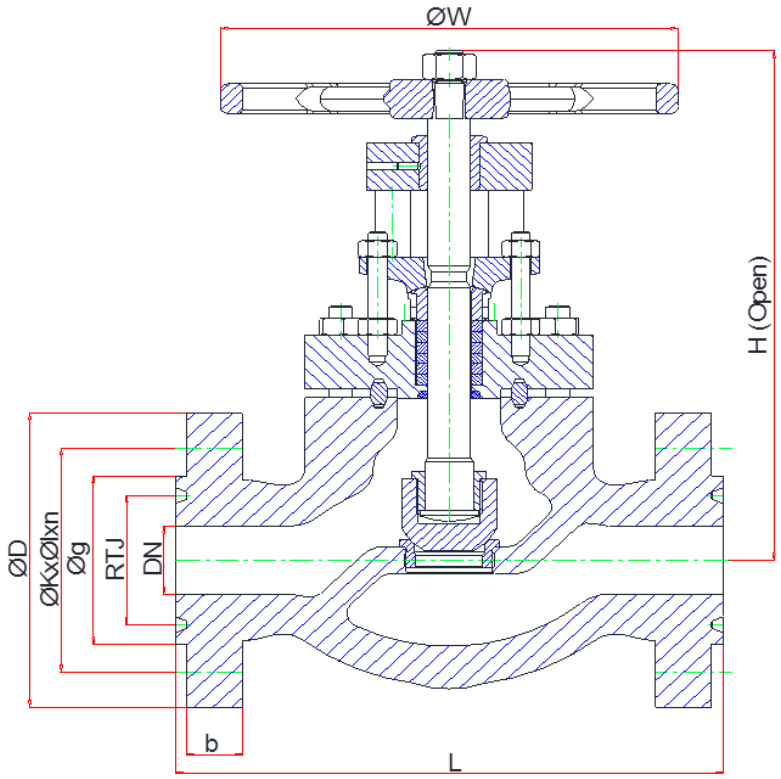
Dimensions & Weight

NPS inc.	Ø ID mm	KV m3/h	Torque Nm	Thrust kN	Ø D mm	b mm	Ø g mm	Ø K mm	n no	Ø l mm	L mm	H mm	Ø W mm	Wt ~kg
2"	42	30	107	44	215	38	92	165	8	26	368	550	265	70
3"	69	75	277	91	240	39	127	190,5	8	26	381	620	410	100
4"	90	150	615	155	290	45	157	235	8	33	457	730	605	140
6"	132	360	1733	335	380	56	216	317,5	12	33	610	800	700*	250
8"	172	680	3921	585	470	64	270	393,5	12	39	737	920	1000*	670
10"	215	1100	6343	905	545	70	324	470	16	39	838	1200	1000*	980
12"	250	1650	9077	1295	610	80	381	533,5	20	39	965	1600	1000*	1680

* With Gearbox

Figure : E350J.11

Class : 1500



Test Pressure

PN	Class	Shell	Closure	Air
250	1500	383	281	6

Working Pressure

-29 °C to 38°C	425 °C Max
255,3 Bar	143,8 Bar

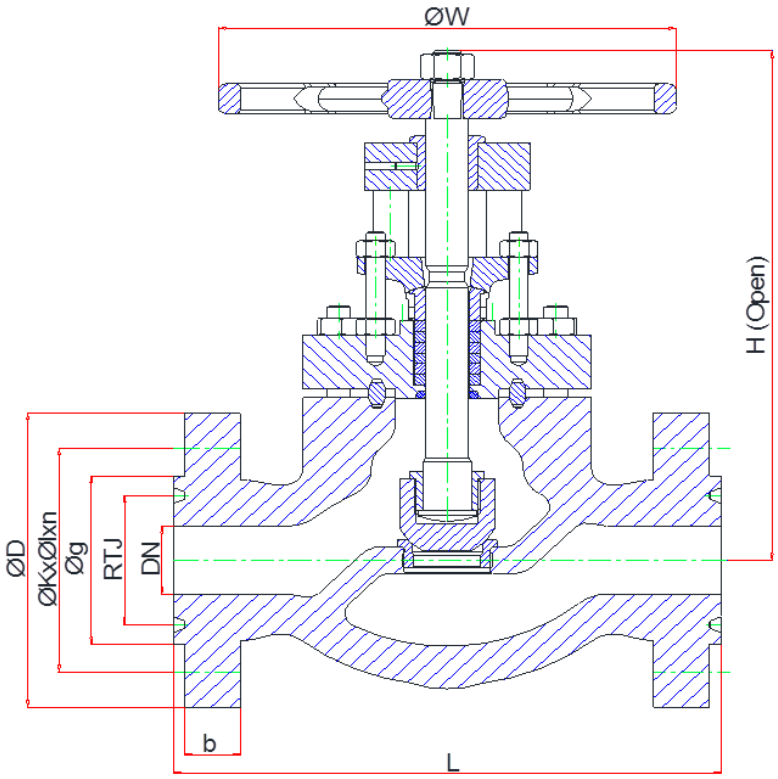
Dimensions & Weight

NPS inc.	Ø ID mm	KV m3/h	Torque Nm	Thrust kN	Ø D mm	b mm	Ø g mm	RTJ no	Ø K mm	n no	Ø l mm	L mm	H mm	Ø W mm	Wt ~kg
2"	42	30	167	68	215	38	124	R24	165	8	26	368	560	310	100
3"	63	75	528	144	265	48	168	R35	203	8	33	470	640	455	180
4"	83	150	1142	250	310	54	194	R39	241	8	36	546	750	730	300
6"	123	360	3680	549	395	83	248	R46	318	12	39	705	850	900*	503
8"	160	680	6458	963	485	92	318	R50	394	12	45	832	1100	1000*	695
10"	200	1100	11839	1494	585	108	371	R54	483	12	52	991	1200	1000*	1320
12"	238	1650	16969	2141	675	124	438	R58	571,	16	52	113	1280	1000*	2260

* With Gearbox

Figure : **E360J.11**

Class : **2500**



Test Pressure

PN	Class	Shell	Closure	Air
420	2500	638	468	6

Working Pressure

-29 °C to 38°C	425 °C Max
425,5 Bar	239,7 Bar

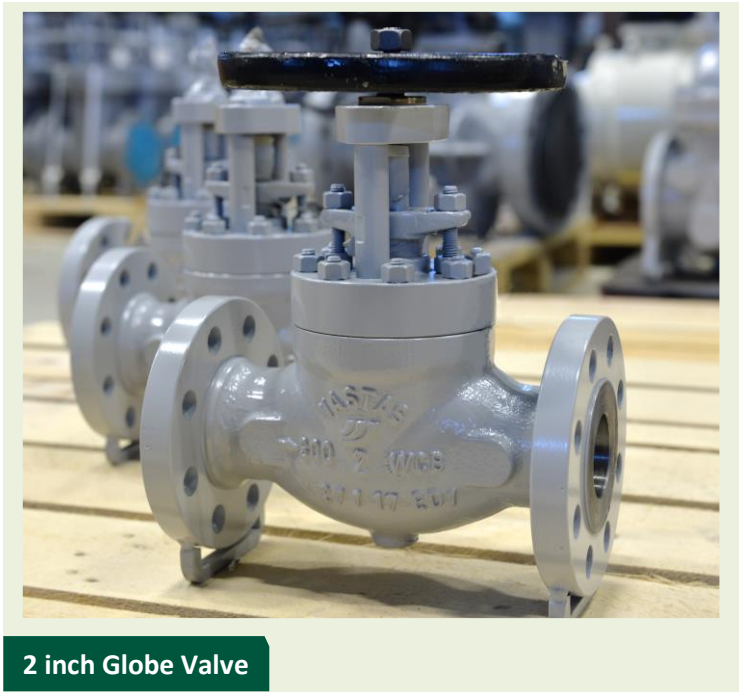
Dimensions & Weight

NPS inc.	Ø ID mm	KV m3/h	Torque Nm	Thrust kN	Ø D mm	b mm	Ø g mm	RTJ no	Ø K mm	n no	Ø l mm	L mm	H mm	Ø W mm	Wt ~kg
2"	38	30	407	111	235	51	133	R26	172	8	28	451	680	455	150
3"	57	75	862	236	305	67	168	R32	229	8	35	578	768	605	300
4"	73	150	1871	409	355	77	203	R38	273	8	41	673	900	730	500
6"	111	360	6091	908	485	108	279	R47	369	8	56	914	1020	1000*	700

* With Gearbox

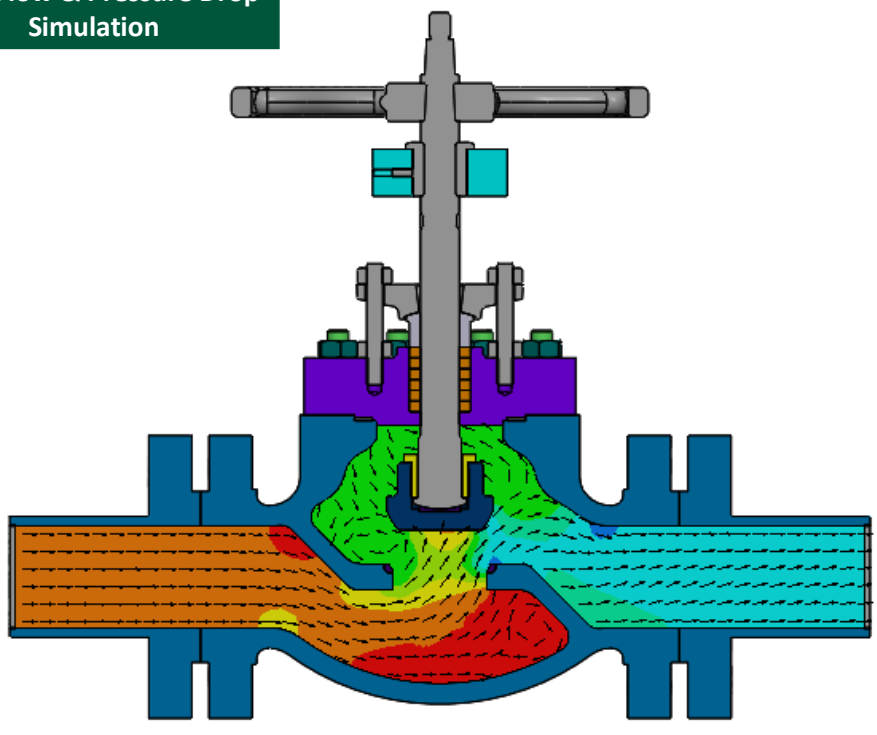


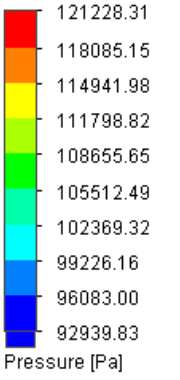
10 inch Underground Globe Valve



2 inch Globe Valve

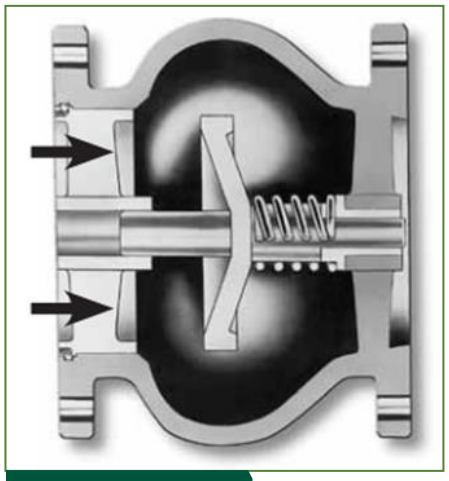
Flow & Pressure Drop Simulation





Other Globe Valve Types

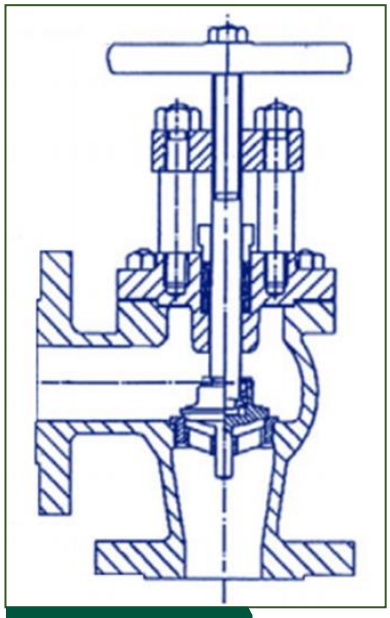
- Globe-Check Valves



Globe-Check Valve

They have all the features of globe valves and additionally they prevent the back flow when needed in the system, so eliminating the usage of an extra check valve. Globe-check valves are used for applications requiring throttling and frequent operation. They are called as controllable check valves for the above reason. The valve disc shall be center guided at both ends with an integral shaft and shall be spring loaded for silent operation. This valve shall be capable of silent operation when installed in vertical or horizontal positions with either flow up or flow down. These valve can be produced between 2-42 inch and up to class 300.

- Angle-Globe Valves



Angle-Globe Valve

These are most ideal and economical solution for applications at the corners. They are used in applications that have periods of pulsating flow because of their capability to handle the slugging effect of this type of flow. Other features are same as that of globe valves. These valve can be produced between 1/2-12 inch and up to class 600.

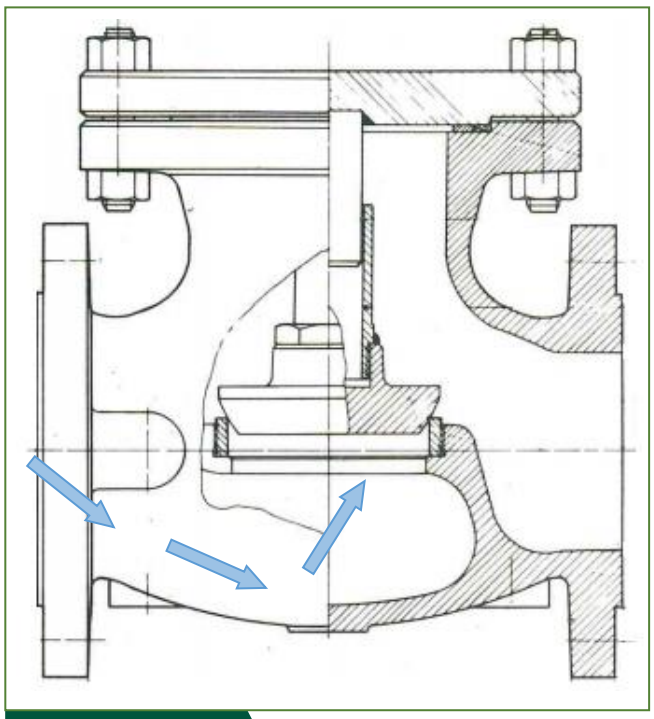
➢ Y Body Globe Valves



Y Body Globe Valve

Seat and stem are angled at approximately 45 degrees, what gives a straighter flow path at full opening and offer the least resistance to flow. They can be cracked open for long periods without severe erosion. They are extensively used for throttling during seasonal or startup operations. They can be rod through to remove debris when used in drain lines that are normally closed. These valve can be produced between 2-12 inch and up to class 600.

➢ Lift Check Valves



Lift Check Valve

They allow the liquid to flow in one direction. The spherical plug shape of disc assures positive closure under back pressure and back back flow, without any risk of damage on the seat faces. When requested, angle type is available.

Spring loaded Lift-Check valves are optional upon request and by means of the thrust exerted by the spring used. These valve can be produced between 2-14 inch and up to class 600.

Features

- Conical type disc
- Bolted bonnet
- Renewable seat ring
- Design acc. to BS 5160
- Flanges acc. to ASME B16.5

ZERTIFIKAT ◆ CERTIFICATE ◆ 認証証書 ◆ СЕРТИФИКАТ ◆ CERTIFICADO ◆ CERTIFICAT

CERTIFICATE / *SERTİFİKA*

NACE Certificate on Industrial Valves

Türkiye

User *" Kullanıcı"*	:	General Using
Project No. / Cert. No *"Proje No" / "Sert. No"*	:	15-B-00828
Test Examiner Body *Test yapan firma*	:	VASTAŞ Laboratory And KOSGEB laboratories in Istanbul/TURKEY
Test body project no. *Test firması Proje no*	:	Can be seen in attached technical file
Test Date *"Test Tarihi"*	:	2015 "detail date can be seen in technical file"
Valve type & size *Vana tipi & ölçüsü*	:	Carbon steel, Ball, Gate, Globe, Check, Plug, Butterfly Valves ½" to 72" (DN15 to 1800)
Class *"Sınıf"*	:	150, 300, 600, 900, 1500, 2500 (PN16, PN20, PN40, PN50, PN64, PN100, PN 110, PN150, PN250, PN420)
Referance standarts *Referans Standardlar*	:	API 6D, API 600, API 602, API 6A, ISO 14313, ASME B16.34
Related standart *İlgili Standardı*	:	NACE MR0175:2009 / ISO 15156-1:2009

VASTAŞ Valf Armatur Sanayii Ticaret A. Ş. Company manufacture difference type and dimension of Gate, Globe, Plug, Ball and Check Valves at Çerkezköy/Tekirdag/ Turkey Vastaş company requested from TÜV SÜD to certify their manufacturer line according to requirements of ANSI/NACE MR 0175:2009 /ISO 15156-1:2009 standard.
For this audit following activities have been inspected by TÜV SÜD inspector.
Spot dimensional and visual inspection of valves in manufacturer line, Compare material certificates with related valves on heat numbers, Test samples have been provided from difference type of valve material under observation of TÜV SÜD inspector, review of test report for Tensile, Chemical, Hardness, Impact, Macro and Micro Tests.
The entire test results have been compared with related Valve material standard ASME B16.34 and ANSI/NACE MR 0175:2009/ISO 15156-1:2009 standards.
VASTAŞ Laboratory reports, supplier test reports and Material Certificates have been reviewed by TÜV SÜD Inspectors.
The test results have been found satisfactorily.
This certificate is given due to client request.

First issue date *İlk veriliş tarihi*	:	26.07.2010
Test Date *Test Tarihi*	:	02.11.2015
Validity until *Geçerlilik tarihi*	:	01.11.2020
Test Place *Test Yeri*	:	Cerkezkoy / Tekirdag / TURKEY
Anex *"Ekler"*	:	Technical file includes related Test Reports, Other Test reports and Material Certificates
Investigation Result *Inceleme Sonucu*	:	SATISFACTORY *Uygun*

Place / yer	**Date / tarih**	**TÜV SÜD / TÜRKEY**
Istanbul-TURKEY	02.11.2015	HAKİM OZLUK

TÜV SÜD Türkiye • Büyükdere Caddesi • No.103/A • Şarlı İş Merkezi • A Blok Kat.5 34394 Mecidiyeköy • İstanbul • Türkiye

TÜV®

Industrie Service

CERTIFICATE

The Certification Body of
TÜV SÜD Industrie Service GmbH,
a Notified Body of the Pressure Equipment Directive (PED),

certifies that

Vastaş Valf Armatür Sanayi Tic A.Ş.
Organize Sanayi Bölgesi 2. cad. No: 20-22
Çerkezköy-Tekirdag, Turkey

implemented, operates and maintains a quality assurance system as described in the PED (97/23/EC) Annex III, Module H/H1

for the scope of

design, development and sales of valves above DN 25; gate, globe, ball, check, plug, butterfly and strainers; pressure air vessels for shut off and gas over hydraulic actuator systems

The audit with the report number Q-TR-PED-1210000596-01-15 proves that the quality assurance system fulfils the PED requirements.

The manufacturer is authorized to provide the pressure equipment produced within the scope of the assessed quality assurance system with the following Notified Body number:

CE 0036

Certificate No.: DGR-0036-QS-1072-15
Valid until March 19th, 2018

Mannheim, March 30th, 2015

Martina John
Notified Body No.: 0036
Member of
CONFÉDÉRATION EUROPÉENNE
CEOC
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TÜV SÜD Industry Services · PED-QA-Certification Body · Germany

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TÜRK STANDARDLARI ENSTİTÜSÜ
TÜRK STANDARDLARINA UYGUNLUK BELGESİ
TURKISH STANDARDS INSTITUTION
CERTIFICATE OF CONFORMITY TO TURKISH STANDARDS

Markanın Tanımı Description of the Mark
TSE veya/or TSE veya/or

BELGE NUMARASI *REFERENCE NUMBER OF LICENCE*	001041-TSE-01/01
BELGENİN İLK VERİLİŞ TARİHİ *DATE OF FIRST ISSUE OF LICENCE*	10.01.2005
BELGENİN SON GEÇERLİLİK TARİHİ *LICENCE VALID UNTIL*	10.01.2018
BELGE SAHİBİ KURULUŞUN ADI *NAME OF THE LICENCE HOLDER*	VASTAŞ VALF ARMATÜRSAN.TİC.AŞ.
BELGE SAHİBİ KURULUŞUN ADRESİ *ADRESS OF THE LICENCE HOLDER*	H.RIFAT PAŞA MAH. YÜZER HAVUZ SK. NO:1 A /1977 ŞİŞLİ İSTANBUL/TÜRKİYE
ÜRETİM YERİ ADI *NAME OF THE MANUFACTURING PLACE*	VASTAŞ VALF ARMATÜR SANAYİ VE TİCARET ANONİM ŞİRKETİ
ÜRETİM YERİ ADRESİ *ADRESS OF THE MANUFACTURING PLACE*	ORGANİZE SANAYİ BÖLGESİ SABANCI CAD. NO:22 59500 ÇERKEZKÖY TEKİRDAĞ / TÜRKİYE
İPTAL EDİLEN BELGE NUMARASI (Varsa) *INDICATION OF SUPERSEDED LICENCE (if any)*	14.31.34/TSE-7396
TESCİLLİ TİCARİ MARKASI *REGISTERED TRADE MARK*	VASTAŞ
İLGİLİ TÜRK STANDARDI *RELATED TURKISH STANDARD*	TS 7843 / Vanalar-Çelik-Petrol ve Doğal Gaz Boru Hatlarında Kullanılan (Sürgülü, Tapalı, Küresel ve Tek Yönlü Vanalar-Anma Basıncı PN 20'den PN 420'ye Kadar) / 13.03.2001

BELGE KAPSAMI
SCOPE OF LICENCE

SINIFI:PN 20(DN50-DN600); PN 50(DN50-DN600);PN 100(DN50-DN400); TİPİ: TAM GEÇİŞ YOLLU VEYA DARALTILMIŞ GEÇİŞ YOLLU VANALAR
- FLANŞ BAĞLANTILI VANALAR
TÜRÜ:AÇMA - KAPAMAELEMANINA GÖRE
- MİLİ EKSENEL HAREKETLİ,SNEK BLOK SÜRGÜLÜ TEK DİSKLİ VANALAR
- TAM GEÇİŞLİ VEYA DARALTILMIŞ GEÇİŞ YOLLU KÜRESEL VANALAR
- NORMAL-TAM AÇILIR-UZUN MODEL TEK KLAPELİ VEYA KISA MODEL TEK KLAPELİ,TEK YÖNLÜ VANALAR

07/02/2017
HAKAN DENİZ
TSE İSTANBUL BELGELENDİRME MÜDÜRÜ

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https://evrakkontrol.tse.org.tr/BelgeDogrulama.aspx?p=hut7j1aq adresinden belgenin doğruluğunu ve geçerliliğini sorgulayınız.

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Certificate

Standard **ISO 9001:2008**

Certificate Registr. No. 01 100 032841

Certificate Holder: **VASTAŞ Valf Armatür Sanayi Ticaret A.Ş.**

O.S.B. 2.Cad. No20-:22
Çerkezköy / Tekirdağ / Turkey

Scope: Design, Manufacturing and Servicing of Industrial Valves, Actuators and Gear Boxes

Proof has been furnished by means of an audit that the requirements of ISO 9001:2008 are met.

Validity: The certificate is valid from 2015-12-28 until 2018-09-14.
First certification 2003

2015-11-20

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Scope: Design, Manufacturing and Servicing of Industrial Valves, Actuators and Gear Boxes

Proof has been furnished by means of an audit that the requirements of ISO 14001:2004 are met.

Validity: The certificate is valid from 2015-12-28 until 2018-09-14.
First certification 2003

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Standard **BS OHSAS 18001:2007**

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O.S.B. 2.Cad. No20-:22
Çerkezköy / Tekirdağ / Turkey

Scope: Design, Manufacturing and Servicing of Industrial Valves, Actuators and Gear Boxes

Proof has been furnished by means of an audit that the requirements of BS OHSAS 18001:2007 are met.

Validity: The certificate is valid from 2015-12-28 until 2018-12-27.
First certification 2007

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